



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

split

D4434-043
Job Sheet 173496-A



Part No: D4434-043

Job Qty: *5* ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 3/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEETS 2,3 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Powdercoat	1 pcs	3/9/18	3/9/18	0.00	0.07	Powdercoat4		
150	QC	1 pcs	3/9/18	3/9/18	0.00	0.00	QC3	<i>SA</i>	<i>SB</i>
160	Small Fab	1 pcs	3/9/18	3/9/18	0.00	0.83	Small Fab-6		<i>FF</i>
170	QC	1 pcs	3/9/18	3/9/18	0.00	0.00	QC5		<i>SB</i>
180	Packaging	1 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2		
190	QC21-SA	1 Ea	3/9/18	3/9/18	0.00	0.00	QC21	<i>DAS 21 3:30</i>	<i>APR 20 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4440-1	Grommet	1 Ea (1 ea)	160-Small Fab	
D4441-1	Rubber Seal	.1420 Ea (.142 ea)	160-Small Fab	<i>E151347</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Small Fab	D4440-1	1	20	0
	D4441-1	0	136	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work (		Disposition			Completed By
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K84 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 04/20/18 Container No: S063178 Part: D4434 - 043 Job No: 173496 - A Serial No/Batch: S062420 Revision: Inspector:					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Fit/Function ☐ Misaligned/off center ☐			
OTHER : ☐		e ☐ illd ☐ .e ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			



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D4434-043

Job Sheet 173496



Part No: D4434-043

Job Qty: X ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV C SHEETS 2,3 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/8/18		0.00	0.00	Start Up Stores/Pkg-1		FF
110	Packaging	4 pcs	3/8/18		0.00	0.00	Packaging1-5		FF
120	Small Fab	4 pcs	3/8/18		0.00	3.33	Small Fab-6		FF
130	QC	4 pcs	3/8/18		0.00	0.00	QC5		FF
140	Powdercoat	4 pcs	3/8/18		0.00	0.26	Powdercoat4		BK 18-4-20
150	QC	4 pcs	3/8/18		0.00	0.00	QC3		
160	Small Fab	4 pcs	3/9/18		0.00	3.33	Small Fab-6		
170	QC	4 pcs	3/9/18		0.00	0.00	QC5		
180	Packaging	4 pcs	3/9/18		0.00	0.00	Packaging3-2		
190	QC21-SA	4 Ea	3/9/18		0.00	0.00	QC21		

M/138700 START: 8:20 WT: 320° FINISH: 8:50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	18 42 Ea (3 ea)	90-Start up Operation	FM138084-4
D4434-1	Bracket	6 4 Ea (1 ea)	90-Start up Operation	5030612 (2) 5026893 (4)
D4434-9	Bracket	6 4 Ea (1 ea)	90-Start up Operation	5049873 (3) 5054140 (3)
D4435-041	Bracket Assembly	6 4 Ea (1 ea)	90-Start up Operation	5049872 (4) 5054144 (2)
MS20426AD3-2	Rivet	84 (72) 48 Ea (12 ea)	90-Start up Operation	5018535
MS20426AD3-3	Rivet	12 8 Ea (2 ea)	90-Start up Operation	5018535
MS20470AD4-3	Rivet, Universal Head	30 20 Ea (5 ea)	90-Start up Operation	H135536
MS21075L08	Anchor Nut	42 28 Ea (7 ea)	90-Start up Operation	5024476
D4440-1	Grommet	6 4 Ea (1 ea)	160-Small Fab	5025162
D4441-1	Rubber Seal	852 500 Ea (.142 ea)	160-Small Fab	F151347

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	12	40	0
	D4434-1	4	4	0
	D4434-9	4	1	0
	D4435-041	4	1	0
	MS20426AD3-2	48	84	0
	MS20426AD3-3	8	6,033	0
	MS20470AD4-3	20	628	0
	MS21075L08	28	142	0
160-Small Fab	D4440-1	4	28	0
	D4441-1	1	157	0
Part Specifications				
Specifications could not be found.				

Plex 3/2/18 11:50 AM Dart.Gagnon.Michelle